



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6205G00632-3G

Job Sheet 171069



Part No: RBW6205G00632-3G

Job Qty: 1 ea

Part Name: Sling, Main Rotor Blade Lift



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/26/18

Job Tracking No:

Due Date: 1/31/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG RBW6205G00632-3G Rev 6 IPP Rev A 18.01.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		1/31/18	0.00	0.00	Purchasing		AT 18/04/18
110	Packaging	1 pcs		1/31/18	0.00	0.00	Packaging2		AT 18/04/18
120	QC	1 pcs		1/31/18	0.00	0.00	QC6		EB
130	Packaging	1 pcs		1/31/18	0.00	0.00	Packaging3		18-04-19
140	QC21-FG	1 Ea		1/31/18	0.00	0.00	QC21	18/04/19	GA

Part Op 100 - Issue P/O: 038776 MANUFACTURE RBW6205G00632-3G AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

JAN 26 2018

21

APR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G00632-3GP	Sling, Main Rotor Blade Lift	1 pcs (1 ea)	100-Purchasing	505876

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G00632-3GP	1	1	0

Part Specifications

Specifications could not be found.

RBW6205G00632-3G-77 - 1X 5050555
90081A074 - 4X 5047591
RB41011 - 1X 502040

5 hrs

Plex 1/26/18 1:20 PM Dart.baker.diane

CONTAINER NO.

A standard linear barcode consisting of vertical black bars of varying widths.

Peter Blade Lift

Sling, Main Rotor Blade Lift

PART NO: RBW6205G00632 - 3G
Lot/Batch: S058923

PART NO: **Serial No/Batch:** **S058923**

Revision:

Operation:

Change No:

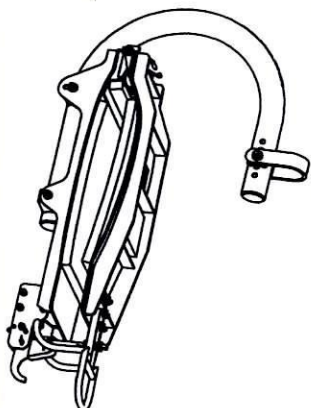
Packaging

Mfg Date: 04/06/18

Job No: 171069

10-1-10

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170227 MJS
18-01-11



	ASSY QTY	QTY	ASSY QTY	QTY	ASSY QTY	QTY	Port #	Description	Material	B/O INFORMATION OR SPECIFICATIONS	Pc.	ASSY QTY	QTY	ASSY QTY	QTY	ASSY QTY	QTY	Port #	Description	Material	B/O INFORMATION OR SPECIFICATIONS	Pc.	
X							-1	1	LOWER JAW WELDMENT	6061	4							B/O -81	2	BOLT	STEEL	5/16x2 X 7 (INCMASTER-CARR #91257A453)	3
							-3		LOWER JAW IDE PLATE	5052	5							B/O -43	1	BOLT	STEEL	5/16x2 X 1/2 (INCMASTER-CARR #91257A451)	3
							-5		LOWER JAW FACE PLATE	5052	6							B/O -43	3	LOCK NUT	STEEL	5/16x2 (INCMASTER-CARR #9125A4229)	3
							-7		LOWER JAW LATCH PLATE	6061								B/O -47	3	WASHER	STEEL	5/16x16 (INCMASTER-CARR #9012AA020)	3
							-9		LOWER JAW ANGLE	5052	7												
							-11		MINGE PLATE	6061	8							B/O -49	3	BOLT	STEEL	1/4x28 X 1-1/4 (INCMASTER-CARR #9125BA138)	3
							-13		LOWER JAW BRACE	6061	9							B/O -91	6	MACHINE SCREW	STEEL	1/4x28 X 1-1/4 (INCMASTER-CARR #9177A5453)	3
X							-15	1	UPPER JAW WELDMENT	6061	10							B/O -93	5	LOCK NUT	STEEL	1/4x28 (INCMASTER-CARR #9125A4315)	3
							-17		UPPER JAW IDE PLATE	5052	12							B/O -97	16	WASHER	STEEL	1/4x28 (INCMASTER-CARR #9229A4020)	3
							-19		UPPER JAW PLATE	5052	13							B/O -97	2	SPACER	AL	Ø1/2 X 1/8 (INCMASTER-CARR #9225DA260)	3
							-21		ANGLE BRACE	6063	14							B/O -99	1	BOLT	STEEL	3/8x24 X 3/4 (INCMASTER-CARR #91257A444)	3
							-23		ANGLE BRACE 2	6063	15							B/O -101	1	LOCK NUT	STEEL	3/8x24 (INCMASTER-CARR #9125A4251)	3
							-25		UPPER JAW BRACE, SHORT	6061	16							B/O -103	2	WASHER	STEEL	3/8x28 (INCMASTER-CARR #9025A4031)	3
X							-27	1	HANDLE WELDMENT	6063	17							B/O -105	2	THUMB NUT	STEEL	3/8x16 (INCMASTER-CARR #9152AA100)	3
							-29		HANDLE ARM	6063	18							B/O -107	1	CLEVIS PIN	S.S.	Ø1/4 X 1 (INCMASTER-CARR #9229A1199)	3
							-31		HANDLE BRACE	6063	19							B/O -109	1	CLEVIS PIN	S.S.	Ø1/4 X 1-1/8 (INCMASTER-CARR #9239A1040)	3
							-33		HANDLE BRACE	6063	20							B/O -111	1	SPACER	STEEL	Ø1/2 OD X Ø1/4 ID X 3/4 (INCMASTER-CARR #92415A667)	3
							-35		LATCH BLOCK	6061	21							B/O -113	1	LATCH SPRING	S.S.	Ø23 OD X Ø.026 X 2 (INCMASTER-CARR #9645B81) MODIFIED	45
X							-37	1	MOOR WELDMENT	6061	22							B/O -115	1	BALL LOCK PIN	S.S.	Ø1/4 X 3/4 (INCMASTER-CARR #9234A4031)	3
							-39		ROD	304 I.S.	23							B/O -117	2	COTTER PIN	STEEL	Ø1/16 X 3/4 (INCMASTER-CARR #98358A105)	3
							-41		MOCK	304 I.S.	24							B/O -123	4	#2 DRIVE SCREW	COATED STEEL	1/8 (INCMASTER-CARR #9009A0741)	3
X							-43	1	LATCH WELDMENT	5052	25							B/O -127	2	LANYARD	STEEL	Ø1/16 X 6 (CARR LANE #CL2C)	3
							-45		LATCH CATCH	5052	26							B/O -129	1	SPRUE	STEEL	Ø1/16 X 3/8 (INCMASTER-CARR #889A531)	3
							-47		LATCH HOOK	6061	27							B/O -131	1	SPRUE RING	STEEL	Ø1/8 (INCMASTER-CARR #90177A217)	3
1							-49	2	LATCH BRACKET	6061	28							B/O -133	6	THIN LOCK NUT	STEEL	1/4x28 (SPRUE-CARR #90103A344)	3
X							-50		LEFT ARM WELDMENT	6061	29												
							-51		LEFT ARM	6061	30												
1							-53		LEFT ARM END CAP	6061	31												
2							-53	1	CLEVIS	A-38 F B O	32												
							-55		SPACER BLOCK	6061	33												
							-57	4	HANDLE BLOCK	6061	34												
							-59		MINGE SPACER	6061	35												
							-41	1	SHORT MINGE SPACER	6061	36												
							-43	2	FOAM ANGLE BLOCK	1-20	37												
							-45		FOAM ANGLE BLOCK	1-20	38												
							-49	2	FOAM MINGING	NICOPRENE	39												
							-49	2	SPRING ASSEMBLY		40												
X							B/O -71		SPRING	53	41												
1							B/O -71		SPRING	53	42												
1							-75		TUBE LONG	NYLON	43												
1							-75		TUBE LONG	NYLON	44												
									3 INCHES	NYLON													
										NYLON													
ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	
-50	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	43	
48																							

[illegible]



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038770

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038770

PO Date: 1/12/18

Due Date: 4/6/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBW6205G00632-3GP			Sling, Main Rotor Blade Lift As per Dwg RBW6205G00632-3G Rev. 6	Firmed	4/6/18	1 pcs	0 pcs	1 pcs	\$6,548.85/pcs	\$6,548.85
Line Item Note job# 170227											
2	RBW6205G00632-3GP			Sling, Main Rotor Blade Lift As per Dwg RBW6205G00632-3G Rev. 6	Firmed	4/6/18	1 pcs	0 pcs	1 pcs	\$6,548.85/pcs	\$6,548.85
Line Item Note job# 171069											

Grand Total: \$13,097.70

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/6/18 12:44 PM dart.lavoie.chantal



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
2	RBW6205G000632-3G REV. 6	Sling, Main Rotor Blade Lift	38770 R1

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

A handwritten signature in cursive script that reads "Heather Nixon".

Vankleek Hill, April 5, 2018



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22484
Date: Apr 17, 2018
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO038770 R1	Sold By: Walz, Christian D.
Shipped By: your truck	Ship Date: Apr 17, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
Sling, Main Rotor Blade Lift, drawing # RBW6205G00632-3 Rev.6		Each	1	1	
Sling, Main Rotor Blade Lift, drawing # RBW6205G00632-3 Rev.6		Each	1	1	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					

Received by _____

Thank you for your order!



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
2	RBW6205G00632-3 Rev.6	Sling, Main Rotor Blade Lift	38770

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A blue ink signature of Marc Walz, consisting of a stylized 'M' followed by a series of loops and a long horizontal stroke.

Marc Walz

Vankleek Hill, April 17, 2018

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